



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3012

Job Sheet 174115



Part No: 646.3012

Job Qty: 6 ea

Part Name: Lower Guide



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/9/18

Job Tracking No:

Due Date: 3/19/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV N/C SHEETS 1,3,5,8,9 IPP REV:A NEW ISSUE 13/01/30 JFS VERIFY BY: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	3/10/18	3/10/18	0.00	0.00	Start Up Machining-1		Kt 18-04-13
100	Bandsaw	6 pcs	3/10/18	3/10/18	0.00	0.43	Bandsaw1		Kt 18-04-13
110	CNC Vertical Machining	6 pcs	3/12/18	3/12/18	0.20	6.90	HAAS1-1		Kt 18-04-13
120	QC	6 pcs	3/12/18	3/12/18	0.00	0.00	QC2 Machining-1		Kt 18-04-13
130	QC	6 pcs	3/12/18	3/12/18	0.00	0.00	QC8 Machining-1		Kt 18-04-13
131	Hand Finish	6 pcs	3/12/18	3/12/18	0.00	0.00	HandFinish2		Kt 18-04-13
140	Outsource	6 pcs	3/19/18	3/19/18			ATG001-VC	5	Kt 18-04-13
150	Packaging	6 pcs	3/19/18	3/19/18	0.00	0.00	Packaging2		Kt 18-04-13
155	QC	6 pcs	3/19/18	3/19/18	0.00	0.00	QC5		Kt 18-04-13
180	Packaging	6 pcs	3/19/18	3/19/18	0.00	0.00	Packaging3-1		Kt 18-04-13
190	QC21-SA	6 Ea	3/19/18	3/19/18	0.00	0.00	QC21		Kt 18-04-13

Part Op 100 - Cut Blank at 27.500" ***ONE BLANK MAKE TWO PARTS***

Descriptions: 110 - 1-Machine per folio FB159

131 - CLEAN AND REMOVE ALL PART MARKING

140 - Issue P/O to ATG : 100391673 Hard Anodize, Color Black and Prime as per Dwg 646.3000

180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6S0.375X8.000	7075-T6S Sheet .375" Thick Plate X 8" Wide	6.8760 ft (1.146 ea)	90-Start up Operation	

5017378

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M7075T6S0.375X8.000	7	13	0



Container No: S060986



Part: 646.3012

Job No: 174115

Serial No/Batch: S060986

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/13/18

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Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Lower Guide	0.125inches $\pm$ 0.005	0.130 0.120		
2	Lower Guide	45.000Degrees $\pm$ 0.500	45.500 44.500	Angle	
3	Lower Guide	0.375inches $\pm$ 0.005	0.380 0.370		
4	Lower Guide	0.250inches $\pm$ 0.005	0.255 0.245	Radius	
5	Lower Guide	0.209inches + 0.005 - 0.001	0.214 0.208	Diameter	
6	Lower Guide	0.177inches + 0.005 - 0.001	0.182 0.176	Diameter	
7	Lower Guide	0.250inches $\pm$ 0.005	0.255 0.245		

Plex 3/9/18 4:28 PM Dart.Gagnon.Michelle



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039623**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

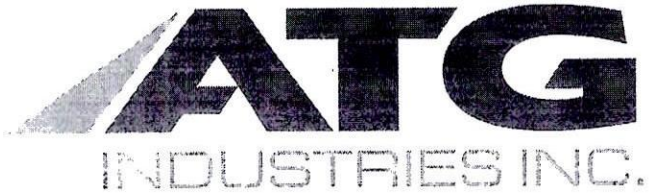
PO No: PO039623
PO Date: 4/17/18
Due Date: 4/25/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	174115	646.3012	Lower Guide Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg 646.3000	Firmed	4/25/18	6 pcs	0 pcs 6x	6 pcs	\$22.40/pcs AT 18/04/24	\$134.40
2	174107	646.3312	Center Plate Issue P/O to ATG : Hard Anodize Color Black, Prime as per Dwg 646.3300 Rev. N/C	Firmed	4/25/18	6 pcs	0 pcs	6 pcs	\$14.55/pcs	\$87.30
3	175986	646.3719	Doubler Issue P/O ATG, balck anodize and prime as per dwg 646.3719 Rev. A	Firmed	4/25/18	12 pcs	0 pcs	12 pcs	\$8.75/pcs	\$105.00
4	171185	646.9813	Lower Deflector Low Issue P/O to ATG : Hard Anodize Black and Prime as Per Dwg 646.9800 Rev. A	Firmed	4/25/18	8 pcs	0 pcs	8 pcs	\$13.65/pcs	\$109.20
5	175036	647.3910	412 Upper Deflector Issue P/O to ATG : 1- Black Anodize as per Dwg 647.3900 2- PRIME AS PER DWG, SEE NOTE #9	Firmed	4/24/18	8 pcs	0 pcs 8x	8 pcs	\$14.55/pcs AT 18/04/24	\$116.40
Line Item Note **big rush, need ASAP **										
6	175749	D2348	Wearplate (Key Way) Issue P/O: Black Anodize per Dwg D2348 Rev. C	Firmed	4/25/18	30 pcs	0 pcs	30 pcs	\$7.00/pcs	\$210.00

DAS
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A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915003

Date: 24-Apr-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
6 ea	Part: 646.3012 Lower Guide Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4 5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.001" (.6 - .9 mils) per drawing. Job: 22901	Rev: NC	PO: PO039623 Line: 1
8 ea	Part: 647.3910 Upper Deflector Job: 22905	Rev: C	PO: PO039623 Line: 5
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>24/04/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			